

Please replace the second full paragraph on page 4 with the following paragraph:

According to this construction, the bottom also is integrally formed without any joint. This better facilitates the production of the door device and, in addition, can improve the appearance and the corrosion resistance.

Please replace the last paragraph on page 4 and continued on page 5 with the following paragraph:

According to this construction, the portion for connecting the front to the side, the portion for connecting the front to the bottom, and the portion for connecting the side to the bottom have a curved surface or a spherical surface. This can avoid local concentration of and can disperse the expansion and the contraction of the sheet member at the time of pressing and thus can prevent a local reduction in wall thickness of the door body or cockling.

**IN THE CLAIMS:**

Please amend the claims as follows:

4. (Amended) The door device according to claim 1, wherein the bottom, the front, and the side of the door body have been integrally molded without any joint.

7. (Amended) The door device according to claim 1, which has a decoration in a concave/convex form, on the front, produced by pressing.

12. (Amended) The door device according to claim 8, which has a decoration in a concave/convex form, on the inner face of the display concave, produced by pressing.

Please add the following new claims:

13. (New) The door device according to claim 4, which has a decoration in a concave/convex form, on the front, produced by pressing.

*14. (New)* A door device for opening/closing the front of a vending machine body, said door device comprising an integrally molded structure of a front, a side, and a bottom of a door body, without any joint, produced by pressing of a single sheet of a metal member.

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